



**HRK**<sup>®</sup>  
*diamond tools*

# MARBLE & LIMESTONE BLADES

Diameter	Segment Size	Number Of Segments	Core Type
12" (300 mm)	2,8 x 40 x 8 h	21	Arbor 60/50mm Standard or Silent
14" (350 mm)	3,2 x 40 x 8 h	25	
16" (400 mm)	3,6 x 40 x 8 h	28	
18" (450 mm)	3,8 x 40 x 8 h	32	
20" (500 mm)	3,8 x 40 x 8 h	36	
12" (300 mm)	2,8 x 40 x 8 h	23	Arbor 60/50mm Continuous
14" (350 mm)	3,2 x 40 x 8 h	27	
16" (400 mm)	3,6 x 40 x 8 h	31	
12" (300 mm)	2,8 x 40 x 10 h	21	Arbor 60/50mm Standard or Silent
14" (350 mm)	3,2 x 40 x 10 h	25	
16" (400 mm)	3,6 x 40 x 10 h	28	
18" (450 mm)	3,8 x 40 x 10 h	32	
20" (500 mm)	3,8 x 40 x 10 h	36	
12" (300 mm)	2,8 x 40 x 10 h	23	Arbor 60/50mm Continuous
14" (350 mm)	3,2 x 40 x 10 h	27	
16" (400 mm)	3,6 x 40 x 10 h	31	



# GRANITE BLADES

Diameter	Segment Size	Number Of Segments	Core Type
12" (300 mm)	2,8 x 40 x 15 h	21	Arbor 60/50mm Standard or Silent
14" (350 mm)	3,2 x 40 x 15 h	25	
16" (400 mm)	3,6 x 40 x 15 h	28	
18" (450 mm)	3,8 x 40 x 15 h	32	
20" (500 mm)	3,8 x 40 x 15 h	36	
14" (350 mm)	3,2 x 40 x 20 h	23	Arbor 60/50mm Standard or Silent
16" (400 mm)	3,6 x 40 x 20 h	27	
18" (450 mm)	3,8 x 40 x 20 h	30	
14" (350 mm)	3,2 x 40 x 25 h	23	Arbor 60/50mm Standard or Silent
16" (400 mm)	3,6 x 40 x 25 h	27	
18" (450 mm)	3,8 x 40 x 25 h	30	
12" (300 mm)	2,8 x 40 x 10 h	23	Arbor 60/50mm Continuous
14" (350 mm)	3,2 x 40 x 10 h	27	
16" (400 mm)	3,6 x 40 x 10 h	31	
12" (300 mm)	2,8 x 40 x 15 h	23	Arbor 60/50mm Continuous
14" (350 mm)	3,2 x 40 x 15 h	27	
16" (400 mm)	3,6 x 40 x 15 h	31	



# CERAMIC & ARTIFICIAL STONE BLADES

## FOR CERAMIC

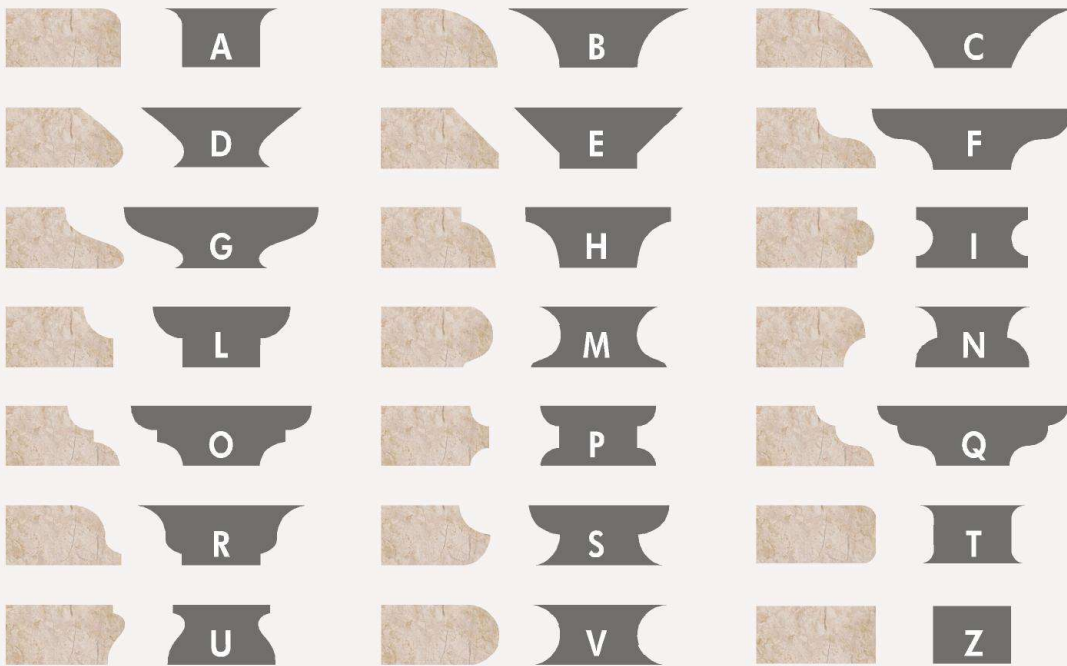
Diameter	Segment Size	Number Of Segments	Core Type
8" (200 mm)	1,2 x 40 x 10 h	15	Arbor 60/50mm Continuous
8" (200 mm)	1,8 x 40 x 10 h	15	
12" (300 mm)	1,2 x 40 x 10 h	23	
12" (300 mm)	2,0 x 40 x 10 h	23	
12" (300 mm)	2,2 x 40 x 10 h	23	
14" (350 mm)	2,2 x 40 x 10 h	27	
14" (350 mm)	3,2 x 40 x 10 h	27	

## FOR ARTIFICIAL STONE, QUARTZ & PORCELAIN

Diameter	Segment Size	Number Of Segments	Core Type
12" (300 mm)	2,8 x 40 x 10 h	21	Arbor 60/50mm Standard or Silent
14" (350 mm)	3,2 x 40 x 10 h	25	
16" (400 mm)	3,6 x 40 x 10 h	28	
18" (450 mm)	3,8 x 40 x 10 h	32	
20" (500 mm)	3,8 x 40 x 10 h	36	
12" (300 mm)	2,8 x 40 x 10 h	23	Arbor 60/50mm Continuous
14" (350 mm)	3,2 x 40 x 10 h	27	
16" (400 mm)	3,6 x 40 x 10 h	31	



# PROFILES & SHAPING WHEELS



- Electroplated profiles is manufactured in any shape and dimension by mutually confirmed technical drawing.
- Segmented profiles is manufactured as full and half bullnose as various diameters and dimensions.



# CORE BITS & FINGER BITS

## CORE BITS / Wet use only

Diameter	Segment Size	Connection Type
1/2"	8mm h	1/2" Gas Male Thread & 5/8"-11 Female Thread
3/4"	8mm h	
1"	8mm h	
1-1/4"	8mm h	
1-3/8"	8mm h	
1-1/2"	8mm h	
2"	8mm h	
2-1/4"	8mm h	
2-1/2"	8mm h	
3	8mm h	



## Electroplated



## FINGER BITS / Wet use only

Diameter	Type	Segment Size	Connection Type
20 mm - 4 Segments	Curved	5 x 3,5 x 40 mm	1/2" Gas
22 mm - 4 Segments			
20 mm - 4 Segments	Straight		
22 mm - 4 Segments			



20 mm - Whole Segment Q20 x 18 mm ( Internal Diam.: 12 mm) M 10

## Electroplated

## ELECTROPLATED CNC BITS FOR MARBLE

\* 6 mm and 1/4" connection



# CALIBRATING TOOLS

Product	Number of Segments
Ø 130 mm Calibration	15 Pcs (3,5 x 26,8 mm)
Automatic Abrasive	10-13 Pcs (8 x 10 x 24 mm)
Automatic Abrasive (Screw Type)	6 Pcs (14 x 12mm 50 x 30 mm)
Automatic Abrasive (Screw Type)	2 Pcs (20-34 x 19 X 100 mm)
Manual Abrasive	9 Pcs (8 x 8 x 24 mm)
Ø 300 mm Manuel Diamond Abrasive	30 Pcs (8 x 8 x 24 mm)



Automatic Abrasive



Automatic Abrasive (With Screw)



Manual Diamond Abrasive



Manual Abrasive



Ø 130 mm Calibration



## Calibrating Rollers

Calibrating Roller Segment for Granite  
Q300 (9x11,9x40-42,5)



## Granite Fickert Abrasive



## Calibration Discs





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